



## Material - DIN 1.7386+I

## Standard Specification for Seemless Steel Tubes for Pressure Purposes

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - DIN 1.7386+I Seemless Steel Tubes for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Steel and Tube** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 - 0.150		
Silicon	Si %	0.250 - 1.000		
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.025 max.	Isothermal Annealing	
Sulphur	S %	0.010 max.		
Chromium	Cr %	8.000 - 10.000		
Molybdenum	Mo %	0.900 - 1.100		
Aluminium	Al %	0.040 max.		•
Copper	Cu %	0.300 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	460 - 640
-	-	-	Yield Strength in Mpa	210 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	-
-	-		Hardness in HB	179 max.
	-	-	Impac <mark>t in Joule</mark>	27 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.7386+l	EN	European Union	Steel and Tube	
1.7386+l	DIN	Germany	Steel and Tube	
X11CrMo91TA	ISO	International	Steel and Tube	
X11CrMo91TN+TT	ISO	International	Steel and Tube	
X12CrMo9 1	DIN	Germany	Steel and Tube	
17116	CSN	Czech Republic	Steel	
X12Cr9KG	UNI	Italy	Steel and Forging	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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